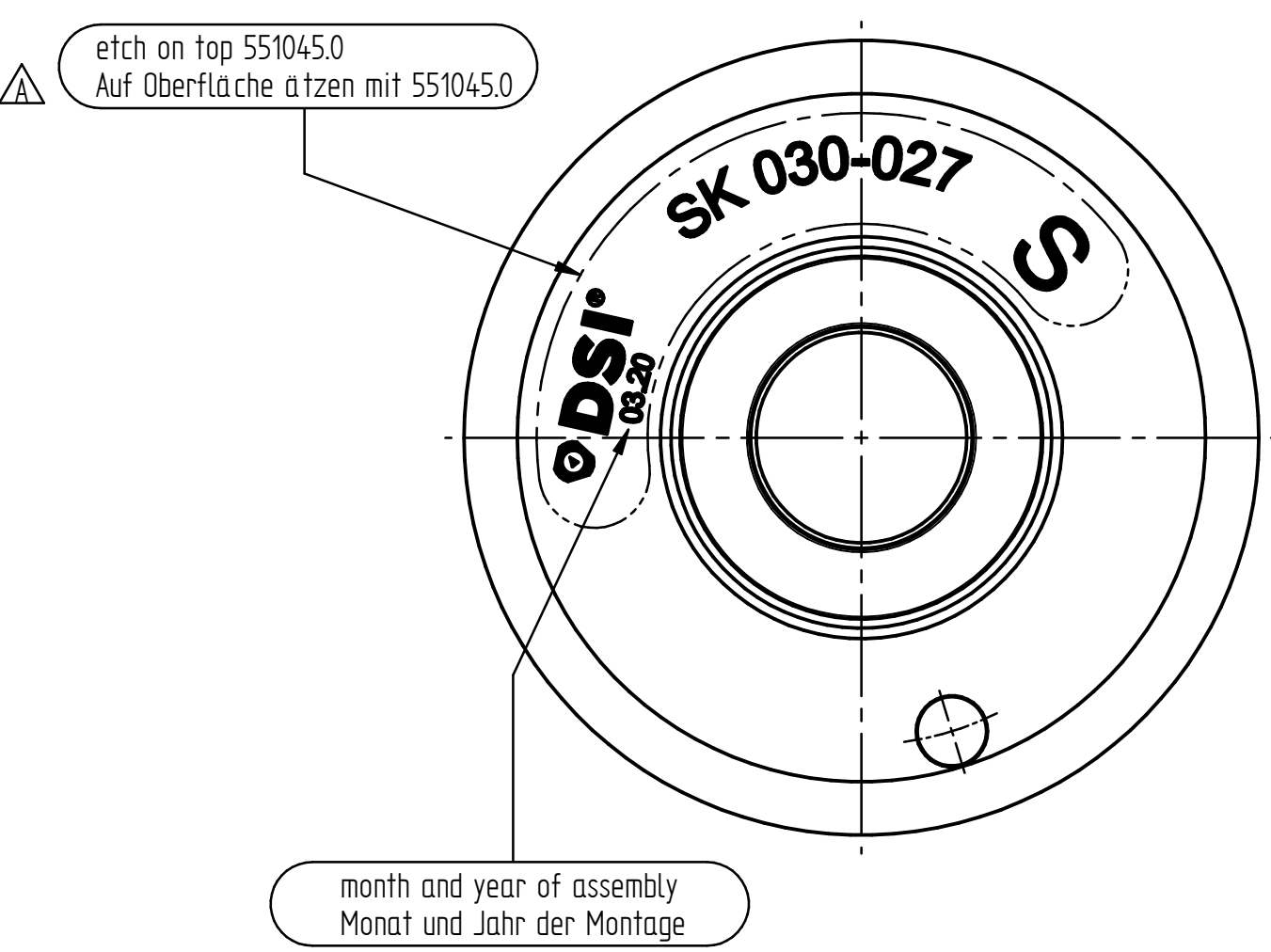
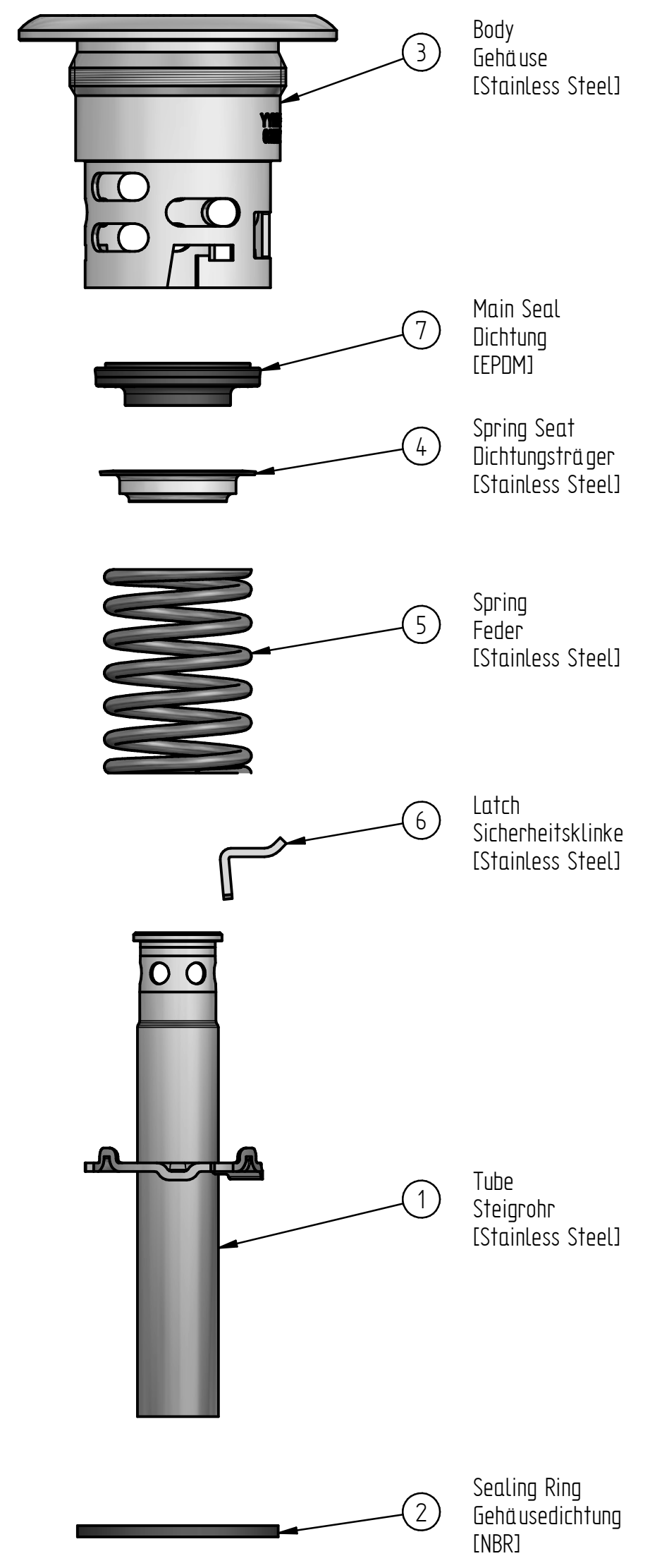
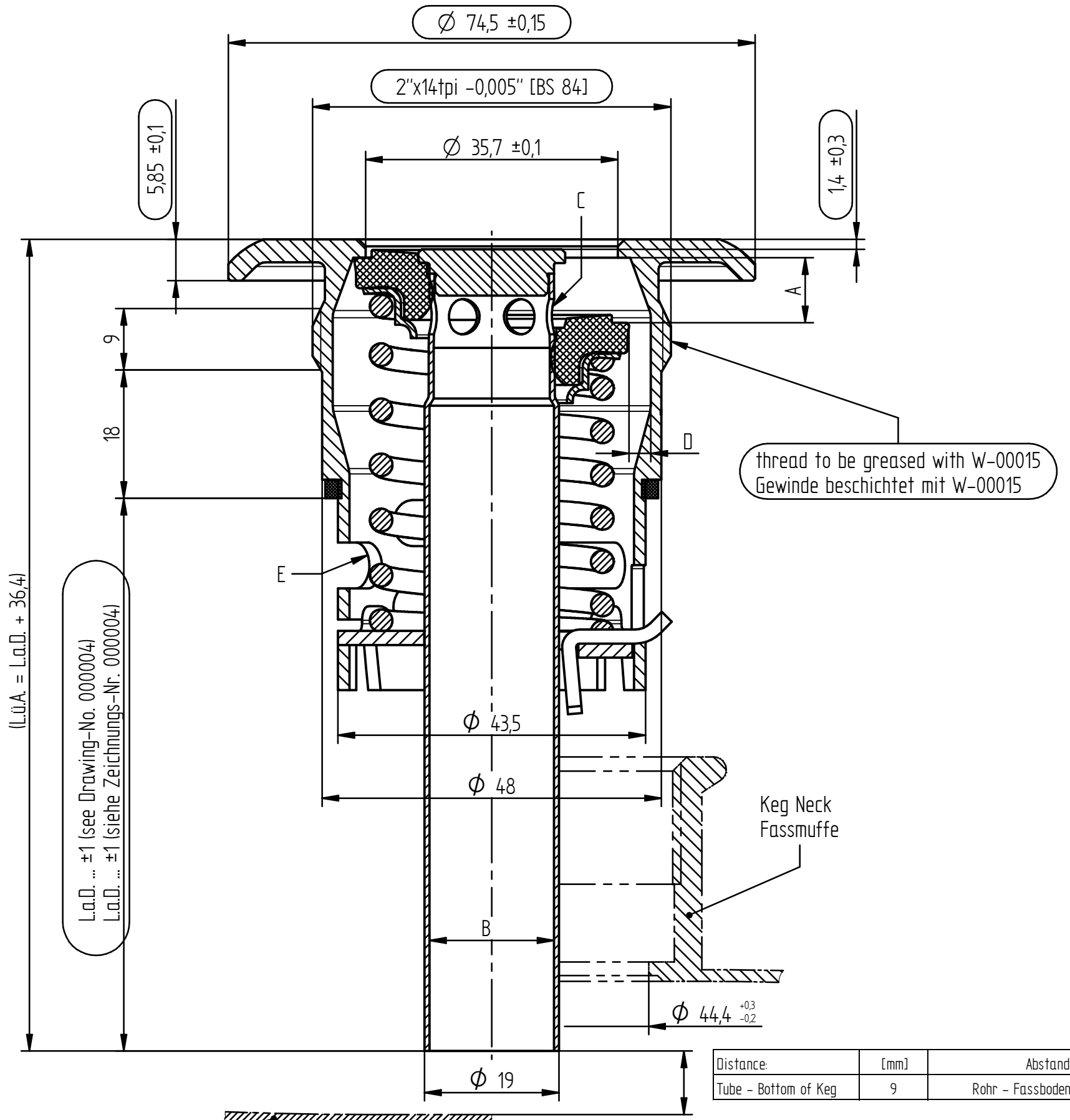


EN	DE
Product Information	Produktinformationen
according to DIN 6650, DIN 3542 and FDA regulations	Produkt nach DIN 6650, DIN 3542 und FDA Bestimmungen
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt
gastight	gasdicht
mounting torque: 80±5 Nm	Anzugsdrehmoment: 80±5 Nm
temperature resistance short-time 160°C	Temperaturbeständigkeit kurzfristig 160°C
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com

EN	DE		
Stroke and Passages	Hub und Öffnungsquerschnitte		
I	main seal part 7 - part 3	Dichtung Pos. 7 - Pos. 3	A 9 - 12 mm
II	through inner tube ϕ 17,6 part 1	innerhalb des Steigrohres ϕ 17,6 Pos. 1	B 240 mm ²
	6 holes in part 1	6 Löcher in Pos. 1	C 120 mm ²
III	through outer tube part 3 - part 7	außerhalb des Steigrohres Pos. 3 - Pos. 7	D 470 mm ²
	in part 3	in Pos. 3	E 980 mm ²



weight calculation $\pm 5\%$ / Gewichtsberechnung $\pm 5\%$

$$m [g] = L. a. D. [mm] * 0,315 \frac{g}{mm} + 300g$$

Pos.	Quantity	Art.-No.	Title
1	1	000002	Master Down Tube Assembly (Loose Safety)
2	1	025130.6	Sealing Ring
3	1	028092.9	Body AC 2"x14tpi
4	1	551082.4	Spring Seat
5	1	551083.5	Spring
6	1	552468.4	Safety Latch
7	1	610116	Main Seal 160°C saturated steam

PRODUCT	TOLERANCES DIN ISO 2768-mS ROUGHNESS DIN EN ISO 1302 EDGES DIN EN ISO 13715	LAST CHANGE 1 x Δ	SCALE 1,5:1 (11,25)	WEIGHT VOLUME
DESIGN AM 06.12.2013 3024	DATE 26.09.2022	NAME lasco	TITLE Master Extractor Tube AC S 2"x14tpi	
LAST ENG 29.08.2022	DATE 29.08.2022	NAME kiene kunze	FILE NAME: 000001_Masterdrawing ET ACS 2x14tpi_sambetitel.dwg DRAWING NAME: 000001_Masterdrawing ET ACS 2x14tpi.dwg	SHEET 1 1 SHTS
A new logo DSI	13.03.2020	Kunze 4427	PROJ. METHOD A2	DRAWING NUMBER 000001
ALTERATIONS	DATE	NAME	PROD. DEV. GERMANY	REPL. BY

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