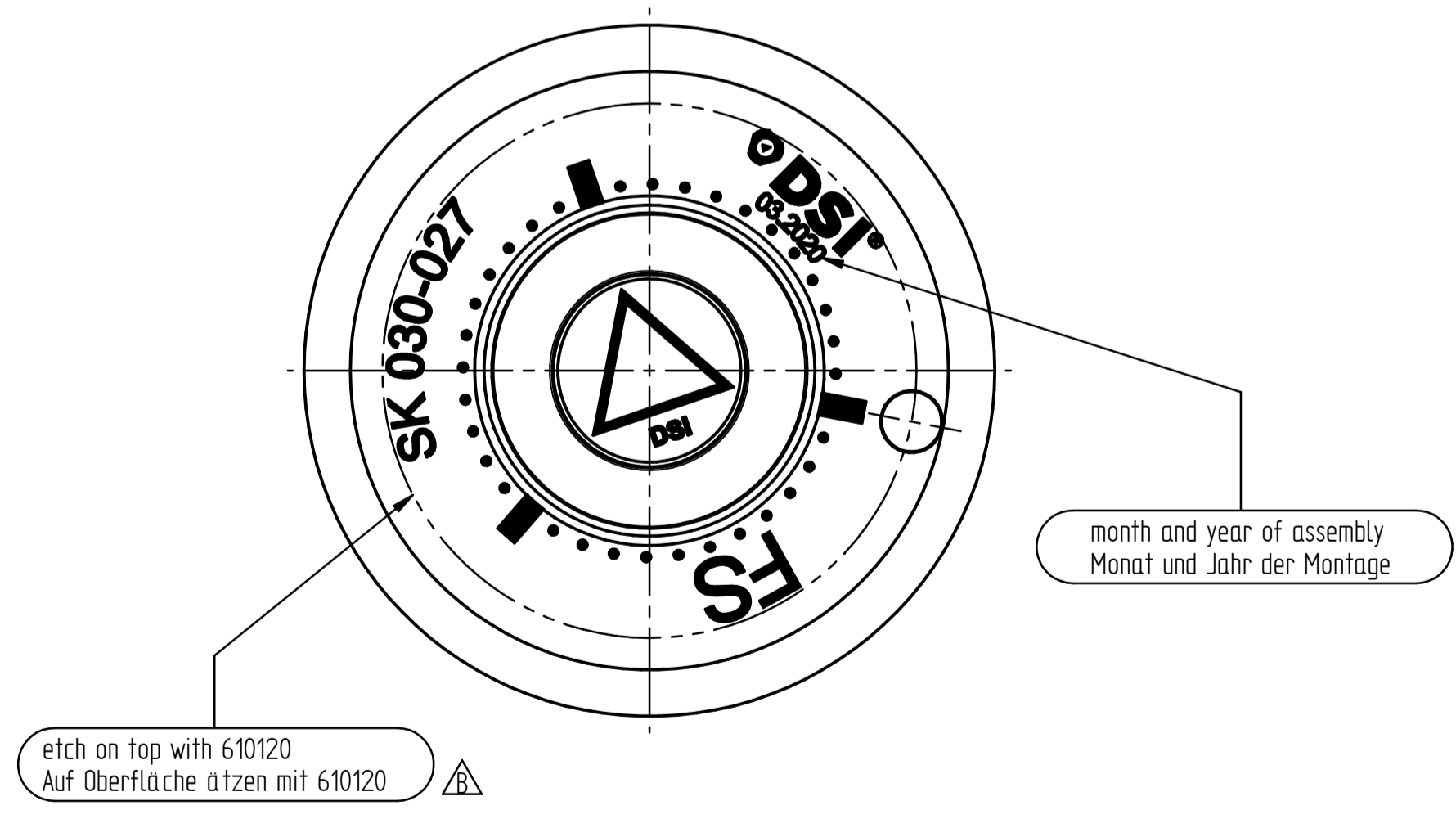
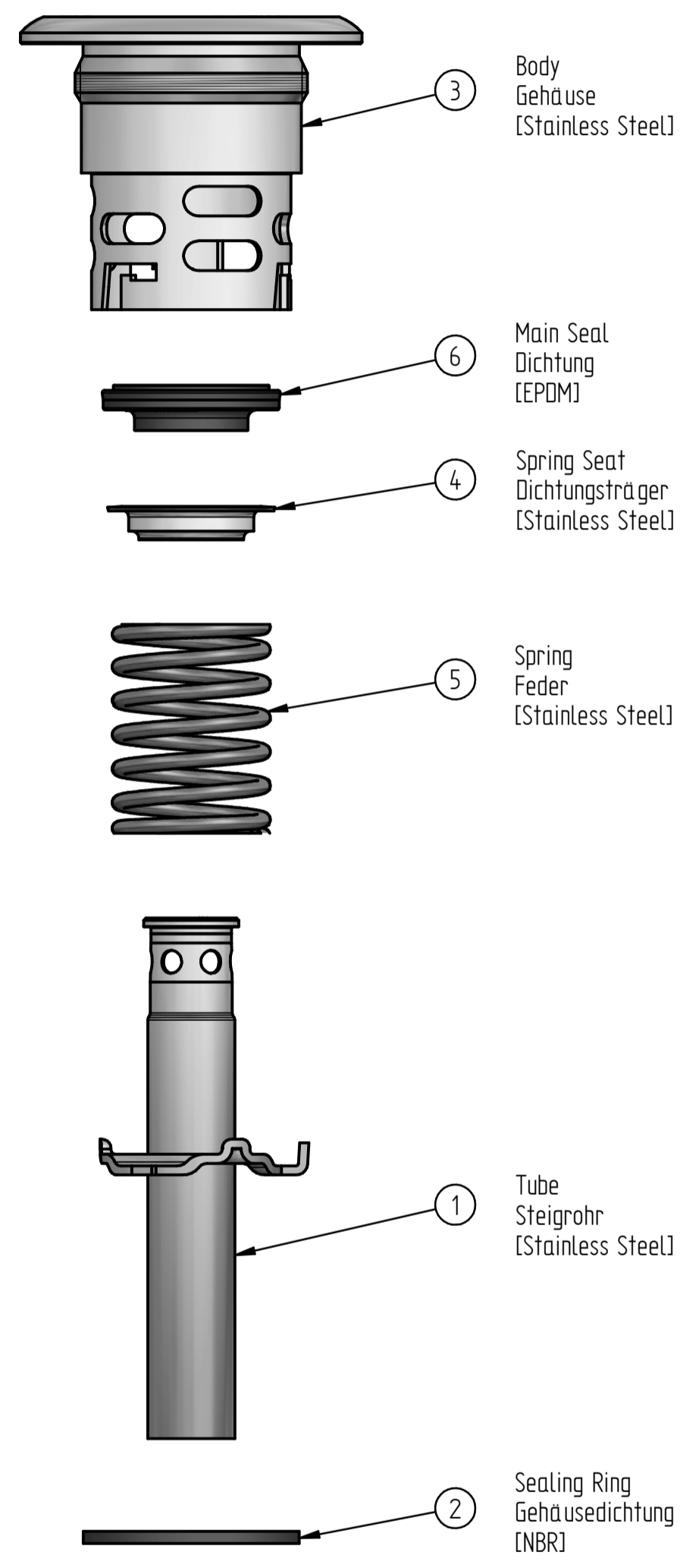
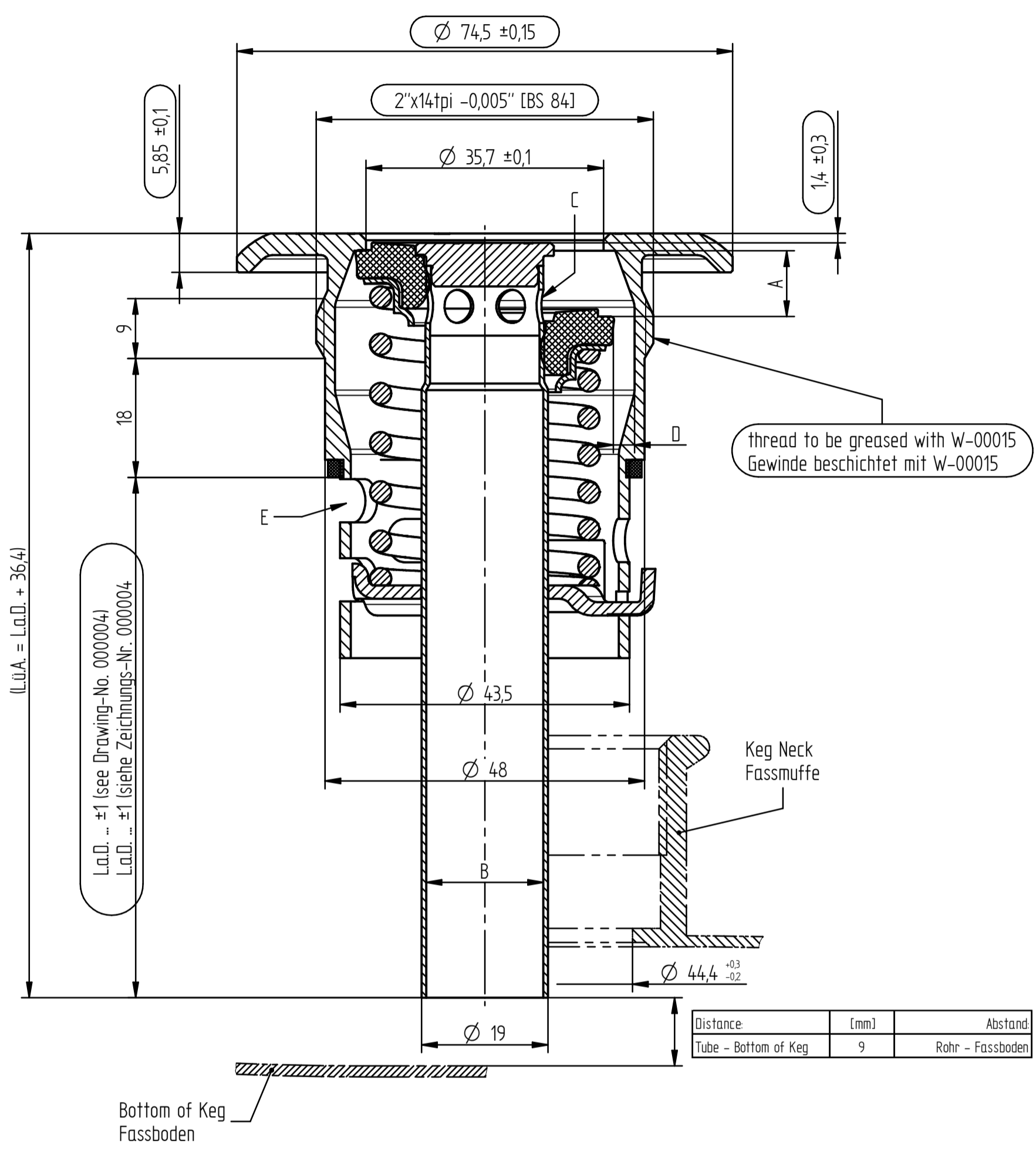


EN	DE
Product Information	Produktinformationen
according to DIN 6650, DIN 3542 and FDA regulations	Produkt nach DIN 6650, DIN 3542 und FDA Bestimmungen
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt
gastight	gasdicht
mounting torque: 80±5 Nm	Anzugsdrehmoment: 80±5 Nm
temperature resistance short-time 160°C	Temperaturbeständigkeit kurzfristig 160°C
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com

EN	DE		
Stroke and Passages	Hub und Öffnungsquerschnitte		
I main seal part 6 - part 3	Dichtung Pos. 6 - Pos. 3	A	9 - 12 mm
II through inner tube $\phi$ 17,6 part 1	innerhalb des Steigrohres $\phi$ 17,6 Pos. 1	B	240 mm <sup>2</sup>
6 holes in part 1	6 Löcher in Pos. 1	C	120 mm <sup>2</sup>
III through outer tube part 3 - part 6	außerhalb des Steigrohres Pos. 3 - Pos. 6	D	470 mm <sup>2</sup>
in part 3	in Pos. 3	E	980 mm <sup>2</sup>



weight calculation ± 5% / Gewichtsrechnung ± 5%

$$m [g] = L. a. D. [mm] * 0,315 \frac{g}{mm} + 300g$$

Pos.	Quantity	Art.-No.	Title
1	1	000013	Master Down Tube Assembly (fixed Safety)
2	1	025130.6	Sealing Ring
3	1	028092.9	Body AC 2"x14tpi
4	1	551082.4	Spring Seat
5	1	551083.5	Spring
6	1	610116	Main Seal 160°C saturated steam

PRODUCT	TOLERANCES DIN ISO 2768-mS ROUGHNESS DIN EN ISO 1302 EDGES DIN EN ISO 13715	LAST CHANGE NAME 1 x $\Delta$	SCALE 1,5:1 (11,25)	WEIGHT VOLUME
DESIGN AM 14.01.2015 lasako	DATE 30.03.2020	NAME kunze	TITLE Master Extractor Tube AC FS 2"x14tpi	
LAST CHANGE BY 27.03.2023 somme	DATE 23.05.2016	NAME Lasko	FILE NAME: 000007_Master-Drawing-ET-AC-FS-2x14tpi.asm/besldlg DRAWING NAME: 000007_Master-Drawing-ET-AC-FS-2x14tpi.dwg	SHEET 1 1 SHTS
ALTERATIONS	DATE	NAME	AM	PROD. DEV. GERMANY
PROJ. METHOD			FORMAT	DRAWING NUMBER
A2			000007	
REPL. BY				

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