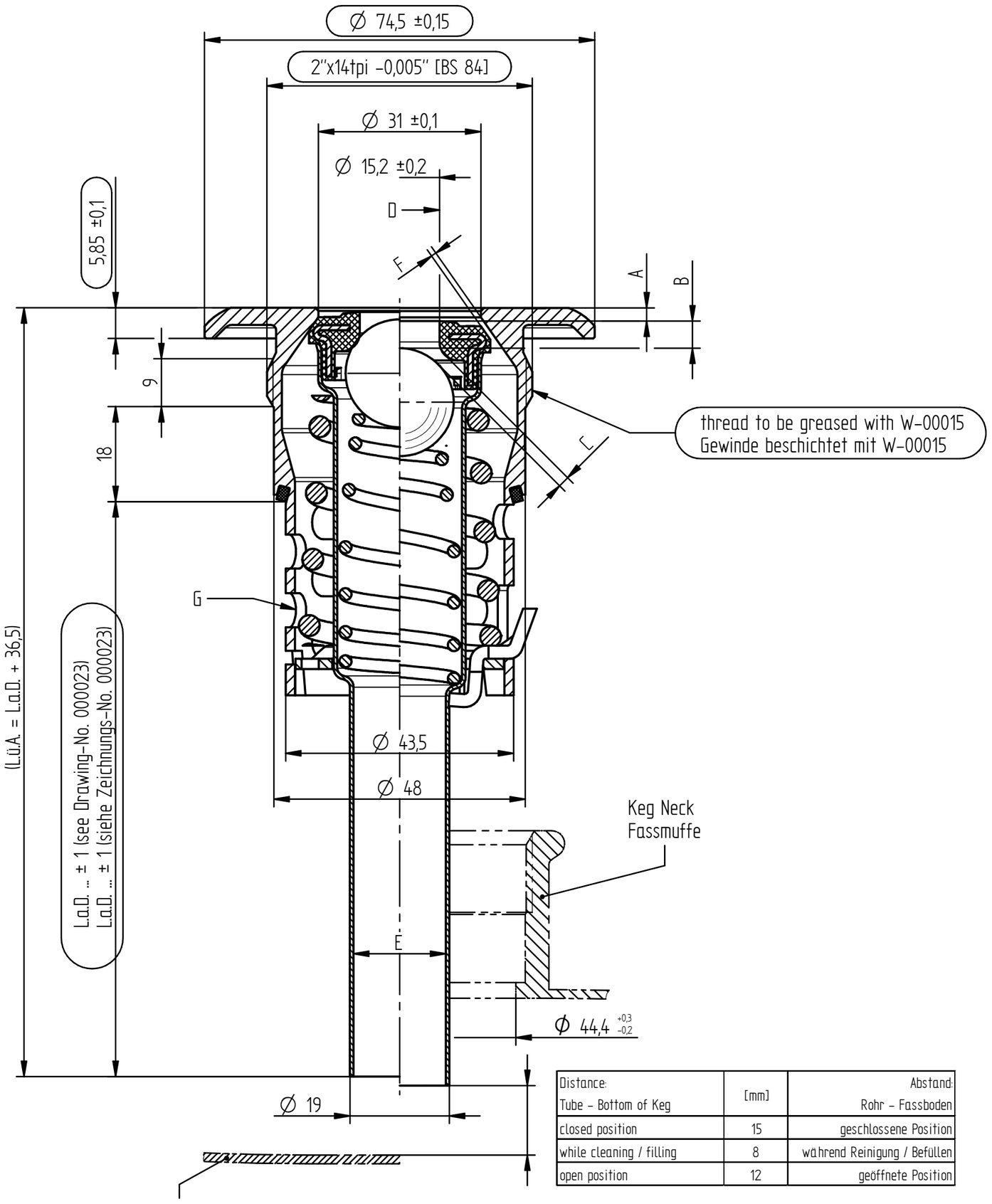
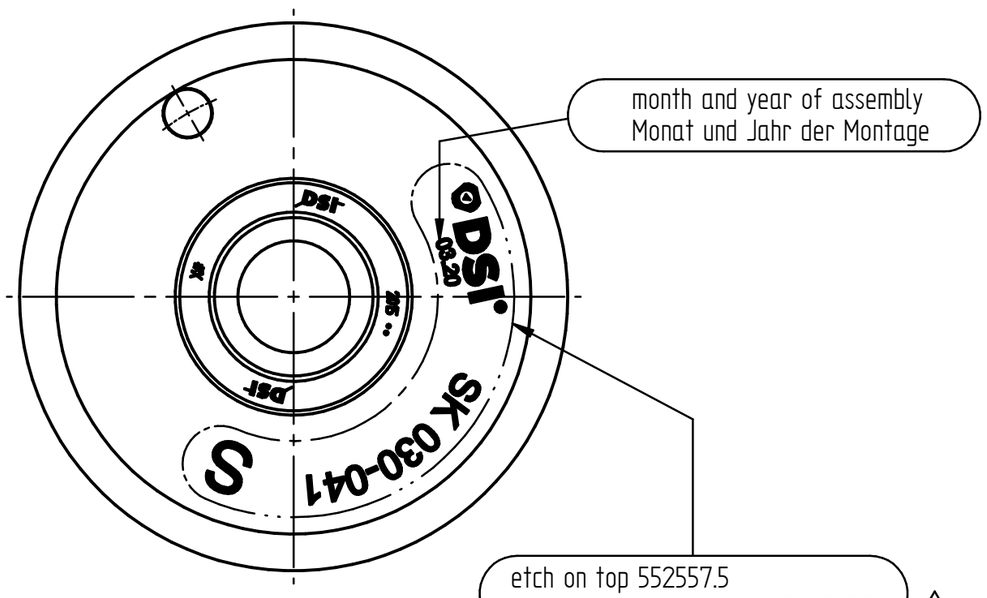
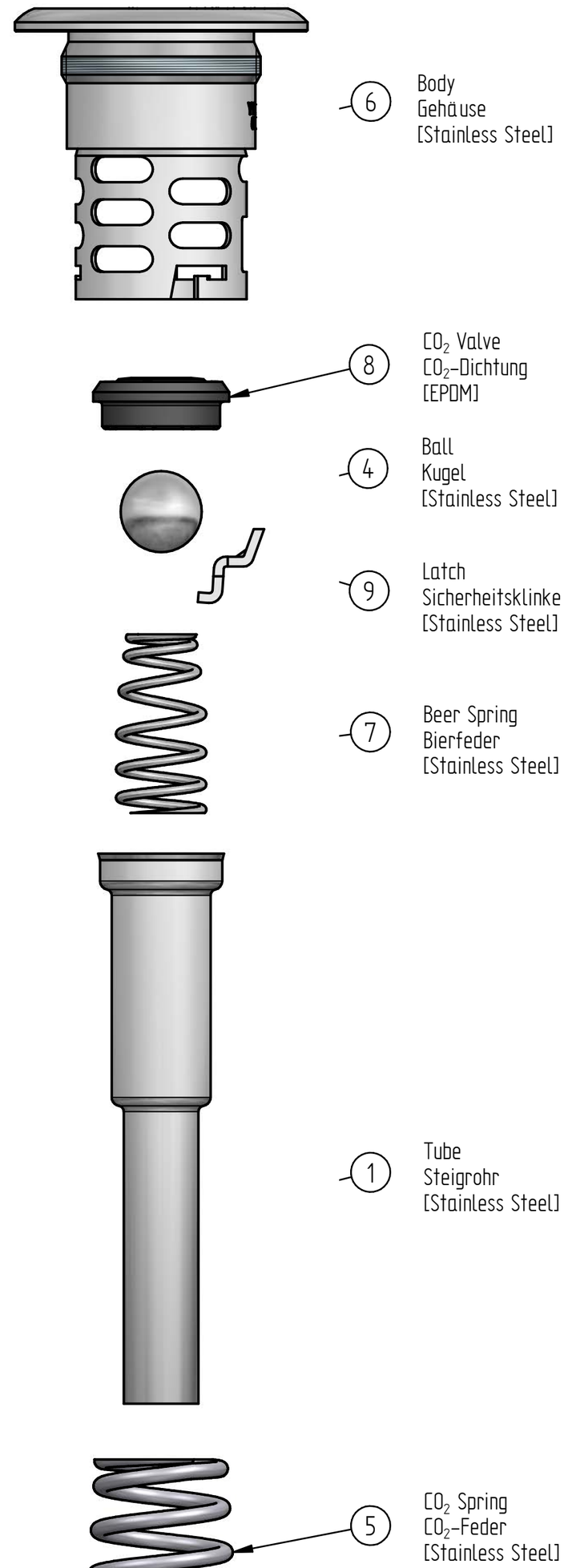
EN	DE
Product Information	Produktinformationen
according to DIN 6650, DIN 3542 and FDA regulations	Produkt nach DIN 6650, DIN 3542 und FDA Bestimmungen
gastight	gasdicht
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt
mounting torque: 80±5 Nm	Anzugsdrehmoment: 80±5 Nm
temperature resistance short-time 135°C	Temperaturbeständigkeit kurzfristig 135°C
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com

	EN		open Position	while Cleaning / Filling	DE		offene Position	während Reinigung / Befüllen
	Stroke and Passages				Hub und Öffnungsquerschnitte			
I	CO_2 valve + tube part 8 + part 1 – part 6	A	3,5 mm	max. 8,5 mm	CO_2-Dichtung + Steigrohr Pos. 8 + Pos. 1 – Pos. 6	A	3,5 mm	max. 8,5 mm
	ball part 4 — part 8	B	6,5 mm		Kugel Pos. 4 — Pos. 8	B	6,5 mm	
II	inside the seal part 8 – part 4	C	160 mm²		innerhalb der Dichtung Pos. 8 – Pos. 4	C	160 mm²	
	inside the seal part 8	D	180 mm²		innerhalb der Dichtung Pos. 8	D	180 mm²	
	through inner tube Φ17,6 part 1	E	240 mm²		innerhalb des Steigrohres Φ17,6 Pos. 1	E	240 mm²	
III	through outer tube part 6 – part 8	F	190 mm²	410 mm²	außerhalb des Steigrohres Pos. 6 – Pos. 8	F	190 mm²	410 mm²
	in part 6	G	1250 mm²		in Pos. 6	G	1250 mm²	



Distance: Tube – Bottom of Keg	[mm]	Abstand: Rohr – Fassboden
closed position	15	geschlossene Position
while cleaning / filling	8	während Reinigung / Befüllen
open position	12	geöffnete Position





Pos.	Quantity	Art.-No.	Title
1	1	000022	Master Down Tube C
2	1	026363.7	Sealing Ring
3	1	026367.0	Locking Plate
4	1	026703.6	Ball
5	1	553045.9	Spring
6	1	610150	Body C 2"x14tpi
7	1	610670	Valve Spring
8	1	611020	CO2 Valve
9	1	611070	Safety Latch, flat

weight calculation ± 5% / Gewichtsberechnung ± 5%

$$m\,[g] = (L.\,a.\,D.\,[mm] - 40) * 0{,}315\,\frac{g}{mm} + 410g$$

ALTERATIONS	DATE	NAME	ÄM
D new logo DSI	02.04.2020	Kunze	4427
C 611020 was 611178	31.01.2018	Kunze	3945
B 611178 was 027046.8	02.11.2016	Kunze	3631
A 000023 was 00023; ... + 36,5 was ... + 36,6	26.07.2016	Lasko.	3550

PRODUCT

TOLERANCES DIN ISO 2768-mH
ROUGHNESS DIN EN ISO 1302
EDGES DIN EN ISO 13715

LAST CHANGE 1 x △

	DATE	NAME
DESIGN.	28.01.2015	lasko
ÄM	3024	
LAST CHANG. 2D	28.07.2021	kunze
LAST CHANG. 3D	27.07.2023	wolter

DSI MICRO MATIC

PROD. DEV. GERMANY

SCALE 1,2:1 (1:1,25)
WEIGHT VOLUME
MATERIAL

TITLE
Master Extractor Tube C SI 2"x14 tpi

FILE NAME: 000019_Masterdrawing ET C SI_unbetätigt.asm
DRAWING NAME: 000019_Masterdrawing ET C SI 2x14tpi.dft

PROJ. METHOD | FORMAT A2 | DRAWING NUMBER 000019 | SHEET 1 | 1 SHTS.

REPL. - | REPL. BY -