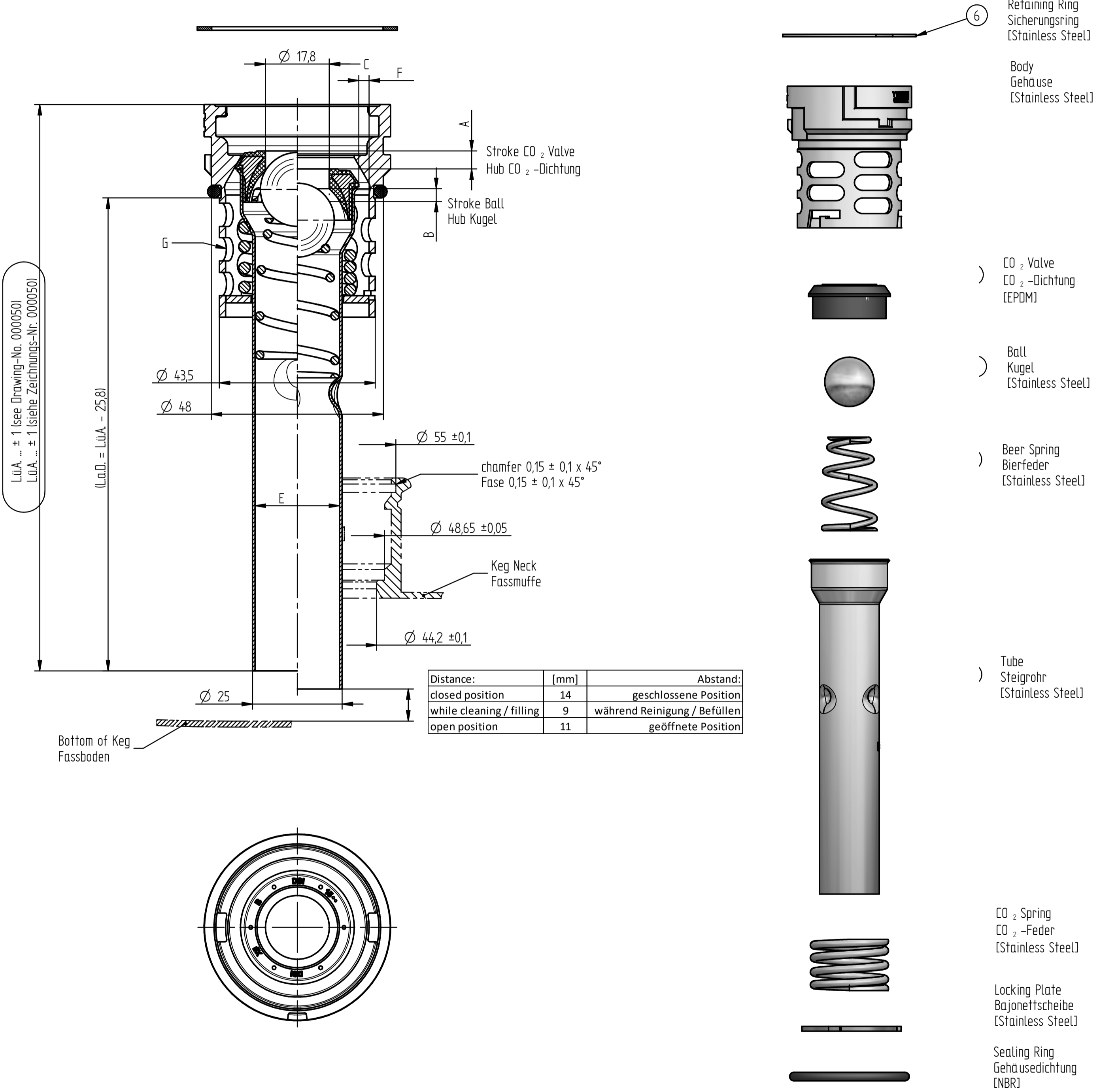


EN	DE	EN	DE	EN	DE	EN	DE
Product Information	Produktinformationen	Stroke and Passages	Hub und Öffnungsquerschnitte	open Position	while Cleaning/Filling	offene Position	während Reinigung/Befüllen
according to DIN 6650 and FDA regulations	Produkt nach DIN 6650 und FDA Bestimmungen	CO <sub>2</sub> valve + tube part 9 + part 1 - part 5	CO <sub>2</sub> -Dichtung + Steigrohr Pos. 9 + Pos. 1 - Pos. 5	A	3 mm	3 mm	3 mm
gastight	gasdicht	ball part 2 - part 9	Kugel Pos. 2 - Pos. 9	B	4 mm	4 mm	4 mm
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt	inside the seal part 9	innerhalb der Dichtung Pos. 9	C	250 mm <sup>2</sup>	250 mm <sup>2</sup>	250 mm <sup>2</sup>
mounting torque: -	Anzugsdrehmoment: -	through inner tube part 2 - part 1	innerhalb des Steigrohres Pos. 2 - Pos. 1	D	280 mm <sup>2</sup>	160-200 mm <sup>2</sup>	160-200 mm <sup>2</sup>
temperature resistance short-time 160°C	Temperaturbeständigkeit kurzfristig 160°C	through inner tube Ø23,6 part 1	innerhalb des Steigrohres Ø23,6 Pos. 1	E	440 mm <sup>2</sup>	440 mm <sup>2</sup>	440 mm <sup>2</sup>
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com	through outer tube part 5 - part 9	außerhalb des Steigrohres Pos. 5 - Pos. 9	F	330 mm <sup>2</sup>	330 mm <sup>2</sup>	330 mm <sup>2</sup>
		in part 5	in Pos. 5	G	1660 mm <sup>2</sup>	1660 mm <sup>2</sup>	1660 mm <sup>2</sup>



Pos.	Quantity	Art.-No.	Title
1	1	000063	Down Tube WD - electropolished
2	1	026703.6	Ball
3	1	026705.8	Spring, CO2
4	1	026708.0	O-Ring 40,87 x 3,53
5	1	026842.2	Body WB
6	1	026993.1	Retaining Ring
7	1	554352.7	Locking Plate
8	1	611056	Beer Spring
9	1	611060	CO2 Valve WD Blow-Off

weight calculation ± 5% / Gewichtsrechnung ± 5%

$$m [g] = (L. \ddot{u}. A. [mm] - 40) * 0,419 \frac{g}{mm} + 280g$$

PRODUCT		REMARKS	LAST CHANGE	SCALE	WEIGHT
W BD - Blow Off		DIN ISO 2768-mH ROUGHNESS DIN EN ISO 1302 EDGES DIN EN ISO 13715	1 x Δ	1:2,1 (1:1,5)	VOLUME
DESIGN	18.05.2015	NAME	lasako	TITLE	
AM	3024			Master Extractor Tube W BD	
DATE	21.12.2017	NAME	bentl	FILE NAME: 000063_Masterdrawing ET W BD_unbestigt.dwg	
DATE	21.12.2017	NAME	bentl	DRAWING NAME: 000063_Masterdrawing ET W BD.dwg	
PROJ. METHOD	FORMAT	DRAWING NUMBER		SHEET	
	A2	000065		1	
ALTERATIONS		DATE	NAME	AM	REPL. BY

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 Samples are required after each revision.