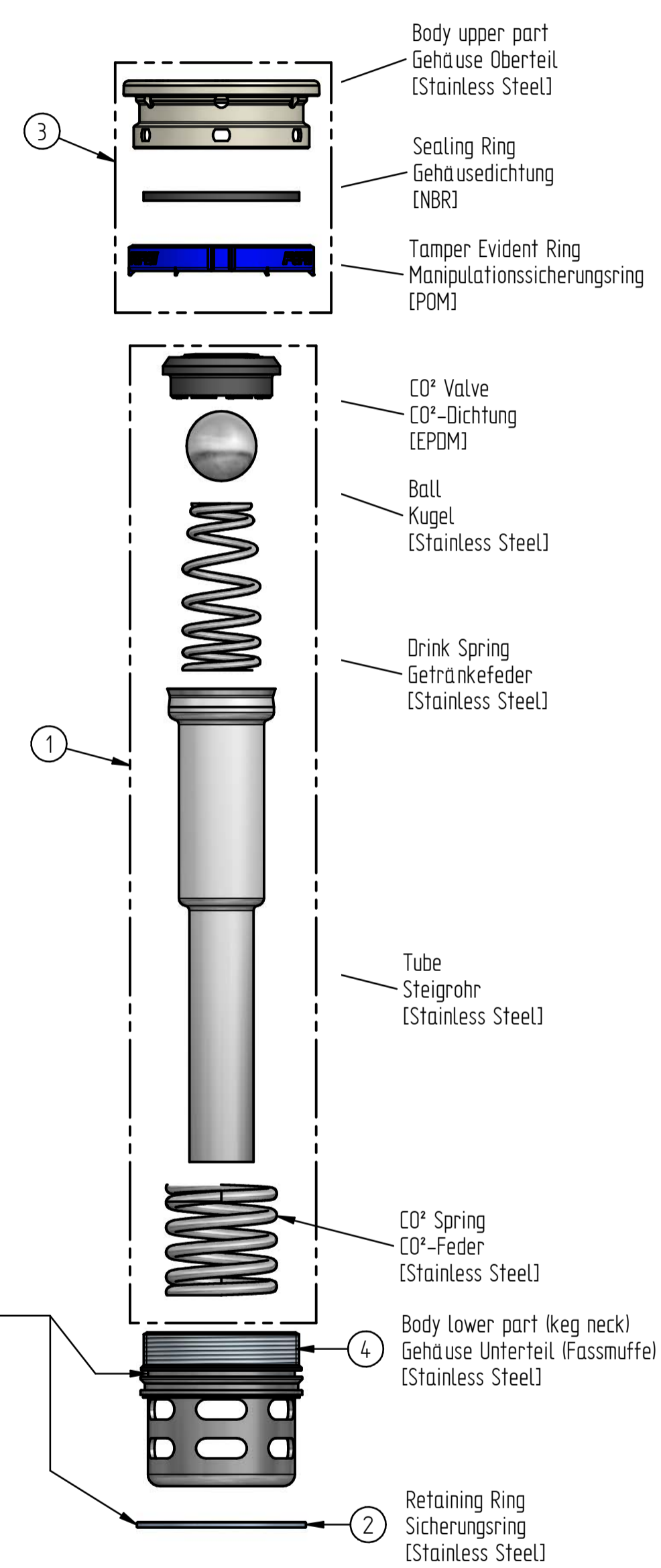
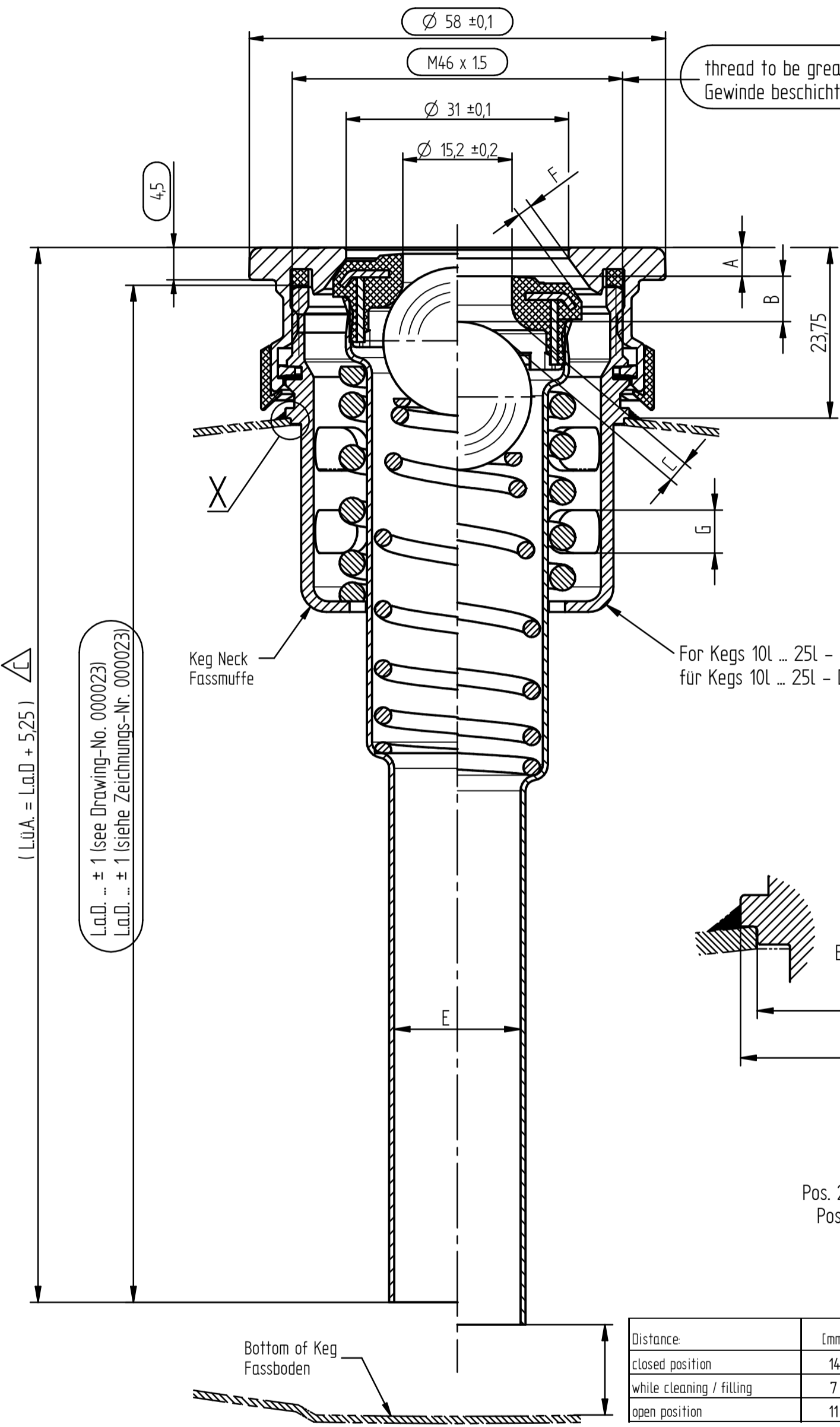


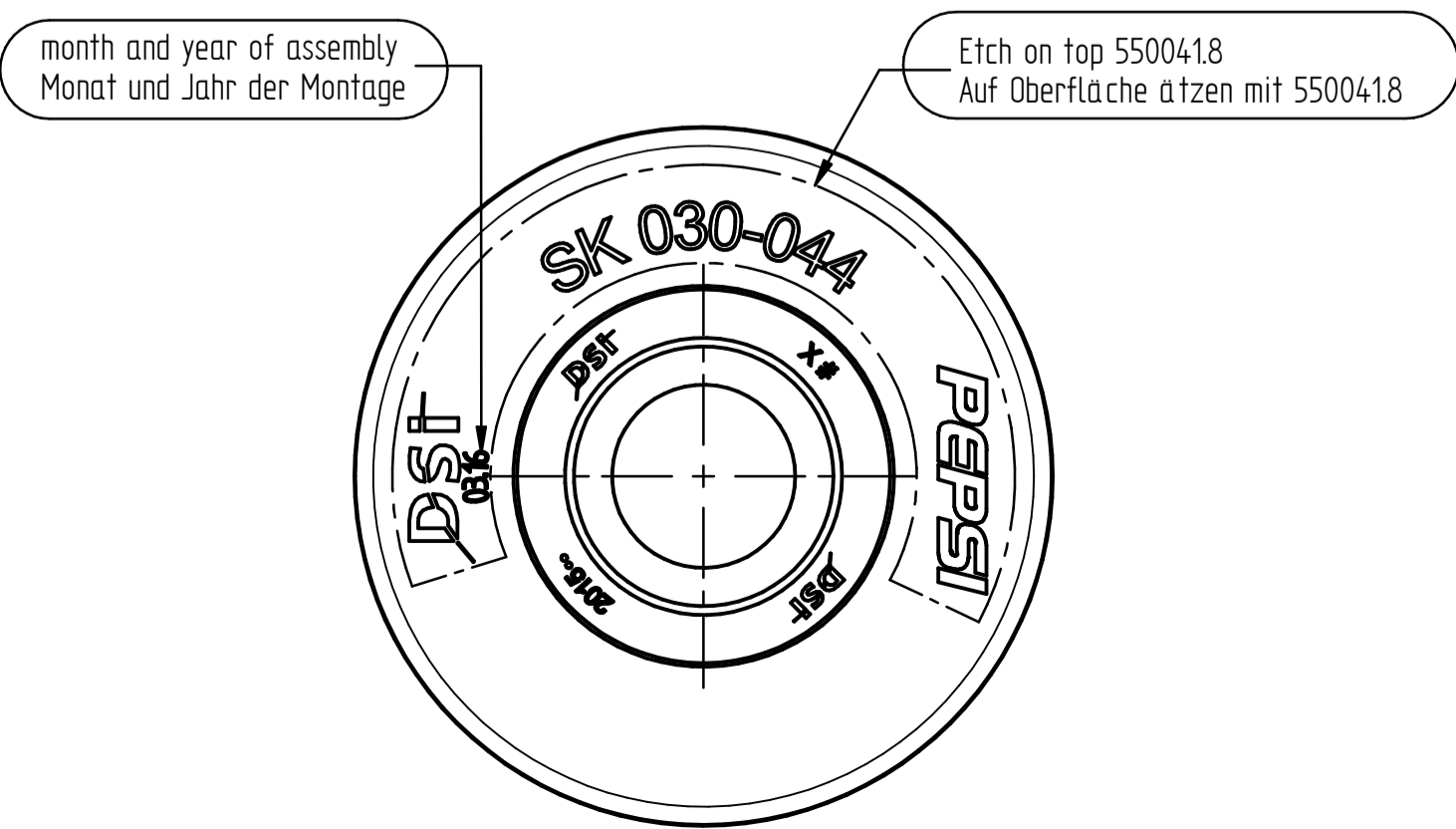
EN	DE	EN	DE
Product Information	Produktinformationen	Stroke and Passages	Hub und Öffnungsquerschnitte
according to DIN 6650, DIN 3542 and FDA regulations	Produkt nach DIN 6650, DIN 3542 und FDA Bestimmungen	CO ₂ valve + tube part 3 - part 1	CO ₂ -Dichtung + Steigrohr Pos. 3 - Pos. 1
gastight	gasdicht	CO ₂ valve - ball in part 1	CO ₂ -Dichtung - Kugel in Pos. 1
for specific length calculation keg drawing or H3-dimension is needed according to DIN 6647	Für konkrete Längenberechnung wird die Keg-Zeichnung oder das H3-Maß nach DIN 6647 benötigt	inside the seal part 1	innerhalb der Dichtung Pos. 1
mounting torque: 35±5 Nm	Anzugsdrehmoment: 35±5 Nm	inside the seal part 1	innerhalb der Dichtung Pos. 1
temperature resistance short-time 135°C	Temperaturbeständigkeit kurzfristig 135°C	through inner tube Ø17,6 part 1	innerhalb des Steigrohres Ø17,6 Pos. 1
for more information www.dispensegroup.com	für mehr Informationen www.dispensegroup.com	through outer tube part 3 - part 1	außerhalb der Dichtung Pos. 3 - Pos. 1
		in part 4	In Pos. 4



Distance	[mm]	Abstand
closed position	14	geschlossene Position
while cleaning / filling	7	während Reinigung / Befüllen
open position	11	geöffnete Position

weight calculation ± 5% / Gewichtsrechnung ± 5%

$$m [g] = (L. \ddot{u}. A. [mm] - 80mm) * 0,315 \frac{g}{mm} + 320g$$



Pos.	Quantity	Art.-No.	Title
1	1	000074	Master Down Tube Assembly SD
2	1	550029.7	Retaining Ring
3	1	550067.1	SD-ET-PC upper part
4	1	611206	Keg Neck SD

PRODUCT	REMARKS	LAST CHANGE	SCALE 2 : 1 (1 : 1)	WEIGHT VOLUME		
For Kegs 10l ... 25l - DIN 6647-2 für Kegs 10l ... 25l - DIN 6647-2	DIN ISO 2768-mH ROUGHNESS DIN EN ISO 1302 EDGES DIN EN ISO 13715	3 x Δ				
DESIGN	DATE	NAME	TITLE			
AM 31.08.2015		Wilhelm	Master Extractor Tube SD-PC			
AM 04.07.2016		lasko				
SD 10.05.2016		kunze				
FILE NAME: 000074_Masterdrawing_SD-ET-PC_unbedruckt.dwg						
PROJECT	DATE	NAME	PROJECT METHOD	FORMAT	DRAWING NUMBER	SHEET
DSI	24.06.2016	lasko	3516	A2	000076	1
B 611206 was 550044.0	10.05.2016	kunze	3459			1
A 550067.1 replaces components	31.03.2016	lasko	3420			1
ALTERATIONS	DATE	NAME	AM	PROD. DEV.	GERMANY	REPL. BY

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